

IMPORTANT NOTICE

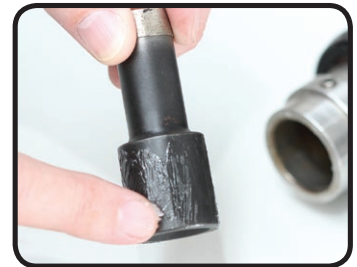
6mm bits

For 6mm bits, run FB750W angular drill on speed setting 3-4, if machine is on faster setting this will disperse the water away from the tip, resulting either affecting the drilling efficiency and/or damage the bit.



• Inserting Core Bit

It is recommended to apply grease to the base of the core bit prior to fitting, this will allow for easy removal when swapping bits.



• Water Flow

Ensure good water flow is evident through the tip of the bit before & during drilling. Failure to do so will damage the bit.



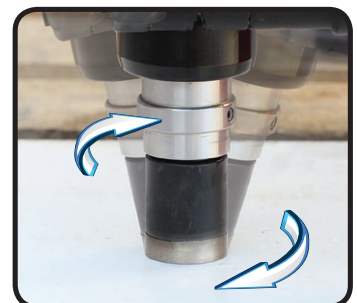
• Start Drilling

Start drilling on angle (approx 45°) then slowly bring to upright position, for more accurate hole positioning you can use the guide provided in the FB750W Kit.



• Drilling Process

In a circular rocking motion, slightly rotate drill in hole while drilling, This allows water to fully surround the cutting head and aids in efficient removal of slurry. Failure to do this will damage the bit.



• After Drilling Hole

Remove waste from bit before proceeding to drill next hole, failure to do so will block water flow and damage the bit.



